

# SPECIFICATION FOR APPROVAL

www.millotech.com

<ul><li>( V ) Preliminary Specification</li><li>( ) Final Specification</li></ul>	tion			
Title		12	2.1" SVGA TFT l	_CD
		_		
BUYER			SUPPLIER	LG.Philips LCD Co., Ltd.
MODEL			*MODEL	LB121S03
			Suffix	TL01

\*When you obtain standard approval, please use the above model name without suffix

	SIGNATURE		DATE				
	1	_					
	1	-					
	/	-					
Please return 1 copy for your confirmation with your signature and comments.							

SIGNATURE	DATE								
C. S. Kyoung / G.Manager  REVIEWED BY									
S. D. Jung / Manager PREPARED BY									
H. Y. Park/ Project Leader									
Products Engineering Dept. LG. Philips LCD Co., Ltd									

Ver. 0.0 Feb. 27, 2006 1 / 23



# **Contents**

No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	
3-1	ELECTRICAL CHARACTREISTICS	6
3-2	INTERFACE CONNECTIONS	7
3-3	SIGNAL TIMING SPECIFICATIONS	9
3-4	SIGNAL TIMING WAVEFORMS	9
3-5	COLOR INPUT DATA REFERNECE	10
3-6	POWER SEQUENCE	11
4	OPTICAL SFECIFICATIONS	12
5	MECHANICAL CHARACTERISTICS	16
6	RELIABLITY	20
7	INTERNATIONAL STANDARDS	
7-1	SAFETY	21
7-2	EMC	21
8	PACKING	
8-1	DESIGNATION OF LOT MARK	22
8-2	PACKING FORM	22
9	PRECAUTIONS	23
А	APPENDIX. INCOMING INSPECTION STANDARD	25

Ver. 0.0 Feb. 27, 2006 2 / 23



# **RECORD OF REVISIONS**

Revision No	Revision Date	Page	Description	Note
0.0	Feb. 27. 2006	-	First Draft (Preliminary)	
		[		
		[		
		[		
		,		]
		[]		]

Ver. 0.0 Feb. 27, 2006 3 / 23

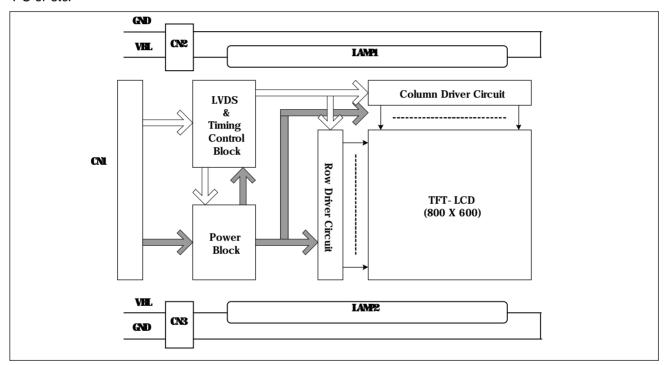


### 1. General Description

The LB121S03 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp (CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 12.1 inches diagonally measured active display area with SVGA resolution(600 vertical by 800 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LB121S03 has been designed to apply the interface method that enables low power, high speed, low FMI

The LB121S03 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LB121S03 characteristics provide an excellent flat display for office automation products such as Notebook PC or etc.



### **General Features**

Active Screen Size	12.1 inches(30.75cm) diagonal
Outline Dimension	276(H) × 209(V) × 11(D) mm
Pixel Pitch	0.3075 mm × 0.3075 mm
Pixel Format	800 horiz. By 600 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	400 cd/m²(Typ.)
Power Consumption	6.8 Watt(Typ.)
Weight	690 g (Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Anti-glare treatment

Ver. 0.0 Feb. 27, 2006 4 / 23



### 2. Absolute Maximum Ratings

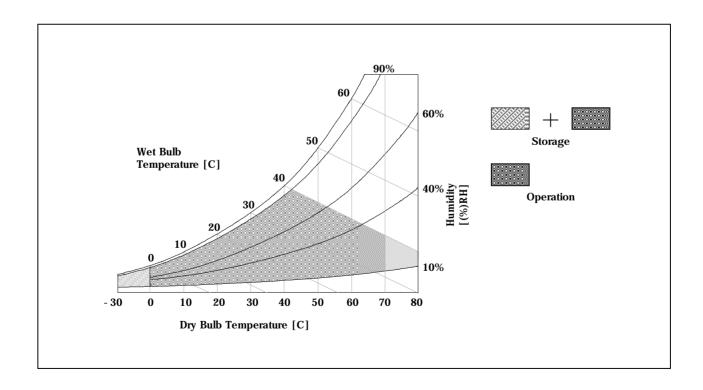
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Va	lues	Units	Notes	
raiametei	Syllibol	Min	Max	Office	Notes	
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	70	°C	1	
Storage Temperature	Тѕт	-30	80	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 60°C Max, and no condensation of water.



Ver. 0.0 Feb. 27, 2006 5 / 23



### 3. Electrical Specifications

#### 3-1. Electrical Characteristics

The LB121S03 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the CCFL, is typically generated by an inverter. The inverter is an external unit to the LCD.

Values Symbol Unit Parameter Notes Min Max Тур MODULE: VCC Vdc Power Supply Input Voltage 3.0 3.3 3.6 Power Supply Input Current 190 270 mΑ  $I_{CC}$ **Power Consumption** Рс 0.6 0.9 Watt 1 LAMP:  $V_{\underline{B}\underline{L}}$ Operating Voltage 470(8.0mA) 515(6.0mA) 470(3.0mA)  $V_{RMS}$ 2 **Operating Current** 3.0 6.0 8.0  $I_{BL}$  $mA_{RMS}$ 3 Established Starting Voltage ۷s 4 at 25 °C 800  $V_{\text{RMS}}$ at 0 °C 1000  $\mathsf{V}_{\mathsf{RMS}}$ Operating Frequency 80 kHz  $f_{BL}$ 40 60 5 3 Discharge Stabilization Time Ts Min 6 **Power Consumption** 7  $\mathsf{P}_\mathsf{BL}$ 6.18 7.52 Watt Life Time 50,000 Hrs 8

Table 2. ELECTRICAL CHARACTERISTICS

#### Note)

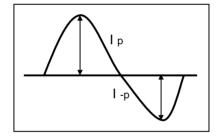
The design of the inverter must have specifications for the lamp in LCD Assembly. The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter(no lighting, flicker, etc) never occurs. When you confirm it, the LCD Assembly should be operated in the same condition as installed in your instrument.

- 1. VCC=3.3V, 25°C,  $f_V$  (frame frequency) = 60Hz condition, whereas Mosaic pattern(Typ).,full black pattern(Max) is displayed.
- 2. The variance of the voltage is  $\pm$  10%.
- 3. The typical operating current is for the typical surface luminance  $(L_{WH})$  in optical characteristics.
- 4. The voltage above VS should be applied to the lamps for more than 1 second for start-up. Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.

Ver. 0.0 Feb. 27, 2006 6 / 23



- 5. The output of the inverter must have symmetrical (negative and positive) voltage waveform and symmetrical current waveform. (Unsymmetrical ratio is less than 10%) Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave.
  Lamp frequency may produce interference with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
- Let's define the brightness of the lamp after being lighted for 5 minutes as 100%.
   T<sub>S</sub> is the time required for the brightness of the center of the lamp to be not less than 95%.
- 7. The lamp power consumption shown above does not include loss of external inverter. The used lamp current is the lamp typical current. (2 Lamp)
- 8. The life time is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at  $25 \pm 2^{\circ}$ C.
- \* Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following. It shall help increase the lamp lifetime and reduce leakage current.
  - a. The asymmetry rate of the inverter waveform should be less than 10%.
  - b. The distortion rate of the waveform should be within  $\sqrt{2} \pm 10\%$ .
  - \* Inverter output waveform had better be more similar to ideal sine wave.



\* Do not attach a conducting tape to lamp connecting wire.

If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action. Because leakage current is occurred between lamp wire and conducting tape.

Ver. 0.0 Feb. 27, 2006 7 / 23



#### 3-2. Interface Connections

This LCD employs two interface connections, a 20 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model GT100-20P-LS-SMT manufactured by LS Cable.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	VCC	Power Supply, 3.3V Typ.	
2	vcc	Power Supply, 3.3V Typ.	1. Interface chips
3	GND	Ground	,
4	GND	Ground	1.1 LCD : SW, SW0602_U(LCD Controller) including LVDS Receiver
5	A1M	Negative LVDS differential data input	1.2 System : THC63LVDM63A
6	A1P	Positive LVDS differential data input	or Equivalent
7	GND	Ground	* Pin to Pin compatible with TI LVDS
8	A2M	Negative LVDS differential data input	Thirte Thireompanise was 11 2726
9	A2P	Positive LVDS differential data input	2. Connector
10	GND	Ground	2.1 LCD : GT100-20P-LS-SMT, LS Cable
11	A3M	Negative LVDS differential data input	or Equivalent
12	A3P	Positive LVDS differential data input	2.2 Mating
13	GND	Ground	Discrete Wire type: IF19G-208-1C(HIROSE)
14	CLKM	Negative LVDS differential clock input	FPC type : IF19G-208-1F(HR0SE)
15	CLKP	Positive LVDS differential clock input	110 type
16	GND	Ground	
17	GND	Ground	
18	GND	Ground	
19	GND	Ground	
20	GND	Ground	

### Table 4. BACKLIGHT CONNECTOR PIN CONFIGURATION (CN2, CN3)

The backlight interface connector is a model BHR-03VS-1, manufactured by JST. The mating connector part number is SM02B(8.0)B-BHS-1-TB or equivalent.

Pin	Symbol	Description	Notes
1	HV	High Voltage (Pink color)	-
2	NC	-	-
3	LV	Low Voltage (white color)	-

Ver. 0.0 Feb. 27, 2006 8 / 23

tHP

5



### **Product Specification**

### 3-3. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

**ITEM Symbol** Min Unit Note Typ Max **DCLK** Frequency fclk 37.0 38.5 40.0 MHz 1024 Hsync Period tHP 990 1100 tclk Width 120 twn 12 64 Vsync Period 606 625 730 tvp tHP Width 6 24 1 twv Data Horizontal back porch 30 88 120 **t**HBP tclk Enable 72 80 Horizontal front porch **t**HFP 30 2 Vertical back porch **t**VBP 15 22

3

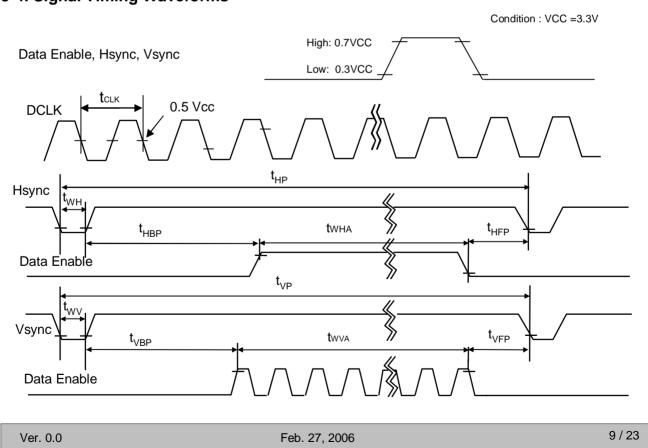
**t**VFP

4

**Table 5. TIMING TABLE** 

# 3-4. Signal Timing Waveforms

Vertical front porch





### 3-5. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

		Input Color Data																	
	Color				GREEN					BLUE									
`	50101	MSE	3				LSB	MS	3				LSB	MSE	3				LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	В3	B 2	B 1	B 0
	Black	0	0	0		0	0	0	0	0	0	0	0	0	0			0	0
	Red	1	1	.1		1		0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN		ļ									· · · · · · · · · · · · · · · · · · ·						 		
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		·····																	
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	 1		 1	 1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	 1		 1	 1	

Ver. 0.0 Feb. 27, 2006 10 / 23



### 3-6. Power Sequence

Power supply for LCD (VCC)

Interface Signal (Tx)

**Power for Lamp** 

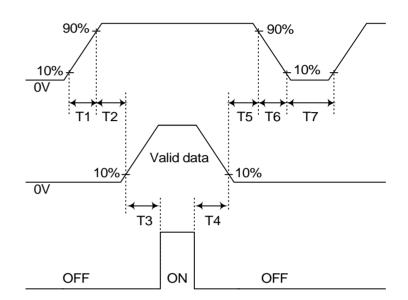


Table 7. POWER SEQUENCE TABLE

Parameter		Value	Units	
	Min.	Тур.	Max.	
T <sub>1</sub>	-	-	10	(ms)
T <sub>2</sub>	0	-	50	(ms)
T <sub>3</sub>	200	-	-	(ms)
T <sub>4</sub>	200	-	-	(ms)
T <sub>5</sub>	0	-	50	(ms)
T <sub>6</sub>	-	-	10	(ms)
T <sub>7</sub>	2	-	-	(s)

### Note)

- 1. Please avoid floating state of interface signal at invalid period.
- 2. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 3. Lamp power must be turn on after power supply for LCD and interface signal are valid.

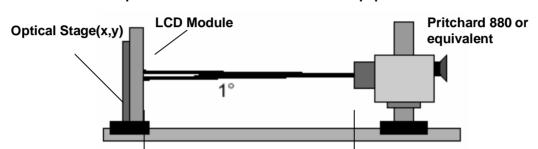
Ver. 0.0 Feb. 27, 2006 11 / 23



### 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.



50cm

FIG. 1 Optical Characteristic Measurement Equipment and Method

**Table 8. OPTICAL CHARACTERISTICS** 

Ta=25°C, VCC=3.3V,  $I_V=60$ Hz, DcIk= 38.5MHz,  $V_{IN}=3.3$ V,  $I_L=6.0$ mA

Dozomotor	Cura had		Llaita	Notes		
Parameter	Symbol	Min Typ		MAx	Units	Notes
Contrast Ratio	CR	400	500	-		1
Surface Luminance, white	L <sub>WH</sub>	300	400	-	cd/m <sup>2</sup>	2
Luminance Variation	$\delta_{\text{WHITE}}$	-	1.25	1.45		3
Response Time	[					4
Rise Time	Tr <sub>R</sub>	-	10	20	ms	
Decay Time	Tr <sub>D</sub>	-	15	30	ms	
Color Coordinates	[		1		]	
RED	RX	0. 571	0. 601	0. 631		
	RY	0.314	0. 344	0. 374	[	
GREEN	GX	0.302	0.332	0.362		
	GY	0. 508	0.538	0. 568		
BLUE	BX	0.117	0.147	0.177		
	BY	0.143	0.173	0. 203		
WHITE	WX	0.310	0.340	0. 370		
	WY	0. 316	0. 346	0. 376		
Viewing Angle					1	 5
x axis, right( $\Phi$ =0°)	Θr	60	65	-	degree	
x axis, left ( $\Phi$ =180°)	ΘΙ	60	65	-	degree	
y axis, up (Φ=90°)	Θu	45	50	-	degree	
y axis, down (Φ=270°)	Θd	55	60	-	degree	
Var. 0.0		Fab 07	2222			12 / 23

Ver. 0.0 Feb. 27, 2006 12 / 23



#### Note)

1. Contrast Ratio(CR) is defined mathematically as

Surface Luminance with all white pixels

Contrast Ratio =

Surface Luminance with all black pixels

- 2. Surface luminance is the center point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.
- 3. The variation in surface luminance , The Panel total variation ( $\delta_{WHITE}$ ) is determined by measuring  $L_N$  at each test position 1 through 5, and then dividing the maximum  $L_N$  of 5 points luminance by minimum  $L_N$  of 5 points luminance. For more information see FIG 2.

$$\delta_{\text{WHITE}}$$
 = Maximum(L<sub>1</sub>,L<sub>2</sub>, ... L<sub>5</sub>) / Minimum(L<sub>1</sub>,L<sub>2</sub>, ... L<sub>5</sub>)

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr<sub>R</sub>) and from black to white(Decay Time, Tr<sub>D</sub>). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

\* f<sub>\/</sub>=60Hz

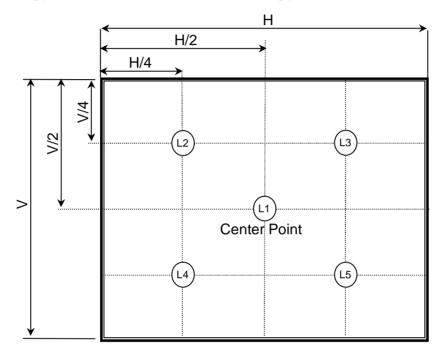
Gray Level	Luminance [%] (Typ)
L0	0.2
L7	0.8
L15	4.0
L23	10.5
L31	19.5
L39	33.0
L47	52.0
L55	75.0
L63	100

Ver. 0.0 Feb. 27, 2006 13 / 23



#### FIG. 2 Luminance

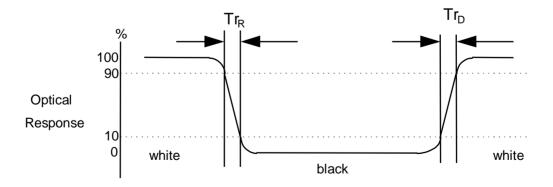
<measuring point for surface luminance & measuring point for luminance variation>



H,V: ACTIVE AREA

### FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

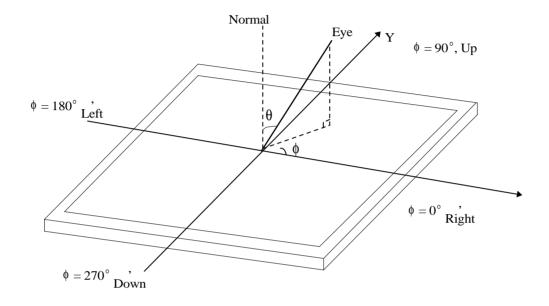


Ver. 0.0 Feb. 27, 2006 14 / 23



### FIG. 4 Viewing angle

### <Dimension of viewing angle range>





### 5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LB121S03. In addition the figures in the next page are detailed mechanical drawing of the LCD.

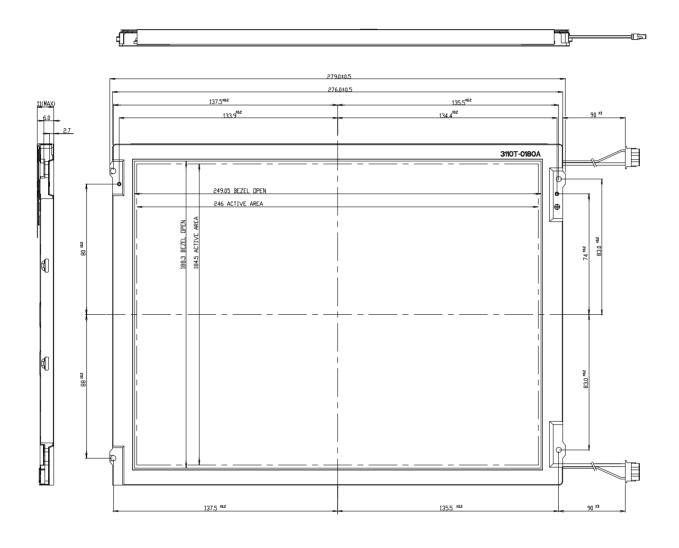
	Horizontal	276.0 ± 0.5mm	
Outline Dimension	Vertical	209.0 ± 0.5mm	
	Depth	11.0mm	
Bezel Area	Horizontal	249.05 ± 0.5mm	
bezei Alea	Vertical	188.3 ± 0.5mm	
Active Display Area	Horizontal	246.0 mm	
Active Display Area	Vertical	184.5 mm	
Weight	690g (Max.)		
Surface Treatment	Anti-glare treatment		

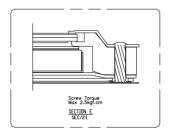
Ver. 0.0 Feb. 27, 2006 16 / 23

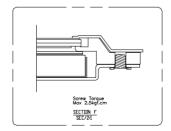


<FRONT VIEW>

Note) Unit:[mm], General tolerance:  $\pm 0.5$ mm





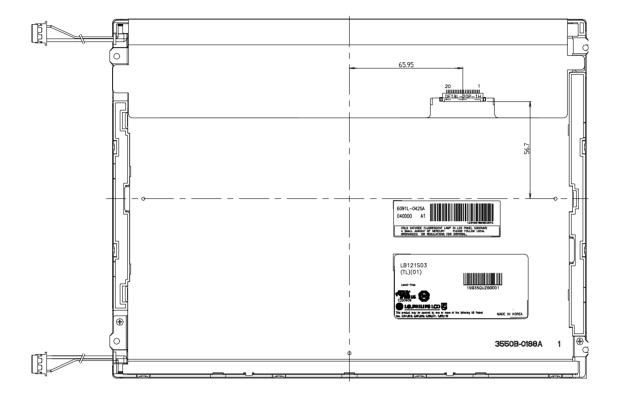


Ver. 0.0 Feb. 27, 2006 17 / 23



<REAR VIEW>

Note) Unit:[mm], General tolerance:  $\pm$  0.5mm





### 6. Reliability

### **Environment test condition**

No.	Test Item	Conditions		
1	High temperature storage test	Ta= 80°C, 240h		
2	Low temperature storage test	Ta= -30°C, 240h		
3	High temperature operation test	Ta= 70°C, 240h		
4	Low temperature operation test	Ta= 0°C, 240h		
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 30min/axis		
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 6ms for all six faces)		
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr		

### { Result Evaluation Criteria }

- 1. Evaluation should be tested after storage at room temperature for 24 hours.
- 2. There should be no change which might affect the practical display function when the display test quality test is conducted under normal operating condition.

Ver. 0.0 Feb. 27, 2006 19 / 23



### 7. International Standards

### 7-1. Safety

a) UL 1950 Third Edition, Underwriters Laboratories, Inc. Jan. 28, 1995.

Standard for Safety of Information Technology Equipment Including Electrical Business Equipment.

b) CAN/CSA C22.2 No. 950-95 Third Edition, Canadian Standards Association, Jan. 28, 1995.

Standard for Safety of Information Technology Equipment Including Electrical Business Equipment.

c) EN 60950: 1992+A1: 1993+A2: 1993+A3: 1995+A4: 1997+A11: 1997

IEC 950: 1991+A1: 1992+A2: 1993+A3: 1995+A4: 1996

European Committee for Electro technical Standardization(CENELEC)

EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electro technical Standardization. (CENELEC), 1998

Ver. 0.0 Feb. 27, 2006 20 / 23



### 8. Packing

### 8-1. Designation of Lot Mark

a) Lot Mark



A,B,C : Inch D : Year E : Month F : Panel Code

G : Factory Code H : Assembly Code I,J,K,L,M : Serial No

#### Note

#### 1. Year

Year	97	98	99	2000	2001	2002	2003	2004	2005	2006	2007
Mark	7	8	9	0	1	2	3	4	5	6	7

#### 2. Month

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### 3. Panel Code

	Panel Code	P1 Factory	P2 Factory	P3 Factory	P4 Factory	P5 Factory	Hydis Panel
ſ	Mark	1	2	3	4	5	Н

### 4. Factory Code

Factory Code	LPL Gumi	LPL Nanjing	Hee Sung
Mark	K	С	D

### 5. Serial No

Serial No.	1 ~ 99,999	100,000 ~
Mark	00001 ~ 99999	A0001 ~ A9999, , Z9999

#### b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

### 8-2. Packing Form

a) Package quantity in one box : 16 pcs b) Box Size : 425mm × 328mm × 350mm

Ver. 0.0 Feb. 27, 2006 21 / 23



### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.

  Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V=\pm 200 \text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)

  And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

Ver. 0.0 Feb. 27, 2006 22 / 23



### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

  It is recommended that they be stored in the container in which they were shipped.

### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

Ver. 0.0 Feb. 27, 2006 23 / 23