



( V ) Preliminary Specifications

( ) Final Specifications

<b>Module</b>	10.4 Inch Color TFT-LCD
<b>Model Name</b>	G104SN03 V5

www.millotech.com

<b>Customer</b>	<b>Date</b>
<b>Checked &amp; Approved by</b>	
_____	
<p>Note: This Specification is subject to change without notice.</p>	

<b>Approved by</b>	<b>Date</b>
_____	_____
Debbie Chiu	2011/04/25
<b>Prepared by</b>	
_____	_____
ShengHsun Lin	2011/04/25
<p>General Display Business Division / AU Optronics corporation</p>	



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## 1. Operating Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) To avoid ESD (Electro Static Discharge) damage, be sure to ground yourself before handling TFT-LCD Module.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the LED light bar edge. Instead, press at the far ends of the LED light bar edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) TFT-LCD Module is not allowed to be twisted & bent even force is added on module in a very short time. Please design your display product well to avoid external force applying to module by end-user directly.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Severe temperature condition may result in different luminance, response time and lamp ignition voltage.
- 14) Continuous operating TFT-LCD display under low temperature environment may accelerate lamp exhaustion and reduce luminance dramatically.
- 15) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 16) Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.





## 2. General Description

This specification applies to the Color Active Matrix Liquid Crystal Display G104SN03 V5 composed of a TFT-LCD display, a driver and power supply circuit, and a LED backlight system. The screen format is intended to support SVGA (800(H) x 600(V)) screen and 16.2M (RGB 8-bits) or 262k colors (RGB 6-bits).

LED driving board for backlight unit is included in G104SN03 V5 and the LED unit is replaceable.

All input signals are LVDS interface and compatible with G104SN03 V1.

G104SN03 V5 designed with wide viewing angle; wide temperature and long life LED backlight (30k hrs) is well suited for industrial applications.

G104SN03 V5 is a RoHS product.

## 2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	10.4
Active Area	[mm]	211.2(H) x 158.4(V)
Pixels H x V		800x3(RGB) x 600
Pixel Pitch	[mm]	0.264 x 0.264
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		TN, Normally White
Nominal Input Voltage VDD	[Volt]	3.3 (typ.)
Typical Power Consumption	[Watt]	2.5W(I <sub>LED</sub> =25mA) All black pattern
Weight	[Grams]	300g(typ.)
Physical Size	[mm]	236.0(H)x 176.9(V) x 5.7(D) (typ.)
Electrical Interface		1 channel LVDS
Surface Treatment		Anti-glare, Hardness 3H
Support Color		16.2M / 262K colors
Temperature Range		
Operating	[°C]	-20 to +70
Storage (Non-Operating)	[°C]	-20 to +70
RoHS Compliance		RoHS Compliance

## 2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item	Unit	Conditions	Min.	Typ.	Max.	Note
White Luminance	[cd/m <sup>2</sup> ]	I <sub>LED</sub> = 25mA (center point)	190	230	-	1
Uniformity	%	5 points	65	75	-	2,3
Contrast Ratio			400	500	-	4
Response Time	[msec]	Rising	-	25	30	5
	[msec]	Falling	-	10	20	
	[msec]	Rising + Falling	-	35	50	
Viewing Angle	[degree]	Horizontal (Right) CR = 10 (Left)	60	TBD	-	6
	[degree]		60	TBD	-	
	[degree]	Vertical (Upper) CR = 10 (Lower)	55	TBD	-	
Color / Chromaticity Coordinates (CIE 1931)		Red x	TBD	TBD	TBD	
		Red y	TBD	TBD	TBD	
		Green x	TBD	TBD	TBD	
		Green y	TBD	TBD	TBD	
		Blue x	TBD	TBD	TBD	
		Blue y	TBD	TBD	TBD	
		White x	0.28	0.31	0.34	
		White y	0.30	0.33	0.36	
Color Gamut	%			50	-	

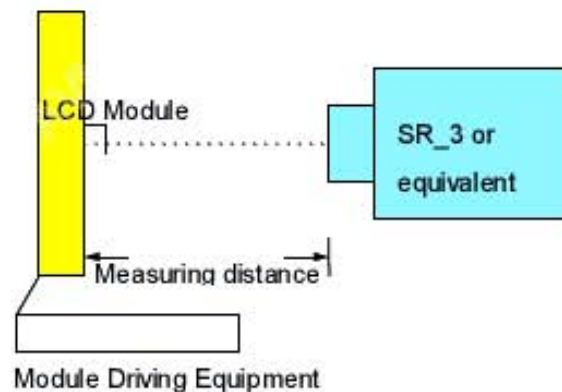
Note 1: Measurement method

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR\_3 or equivalent)

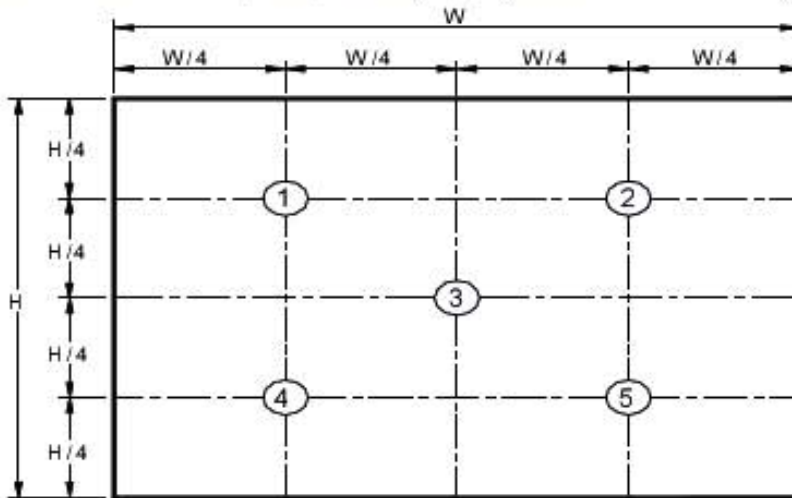
Aperture 1" with 50cm viewing distance

Test Point Center

Environment < 1 lux



Note 2: Definition of 5 points position (Display active area: 211.2mm (H) x 158.4mm (V))



Note 3: The luminance uniformity of 5 points is defined by dividing the minimum luminance values by the maximum test point luminance

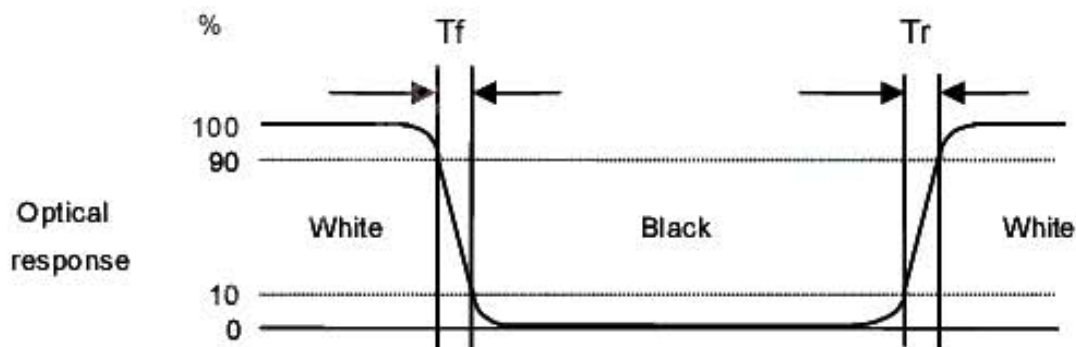
$$\delta_{w9} = \frac{\text{Minimum Brightness of five points}}{\text{Maximum Brightness of five points}}$$

Note 4: Definition of contrast ratio (CR):

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

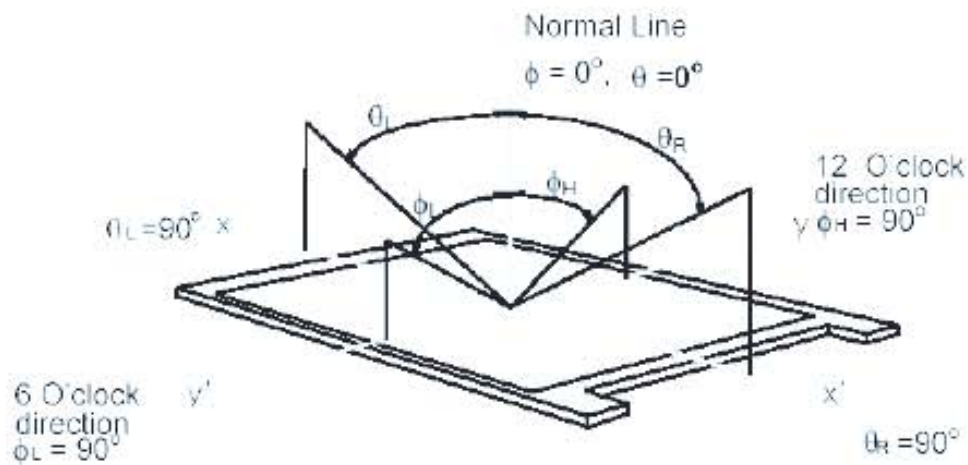
Note 5: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.



**Note 6: Definition of viewing angle**

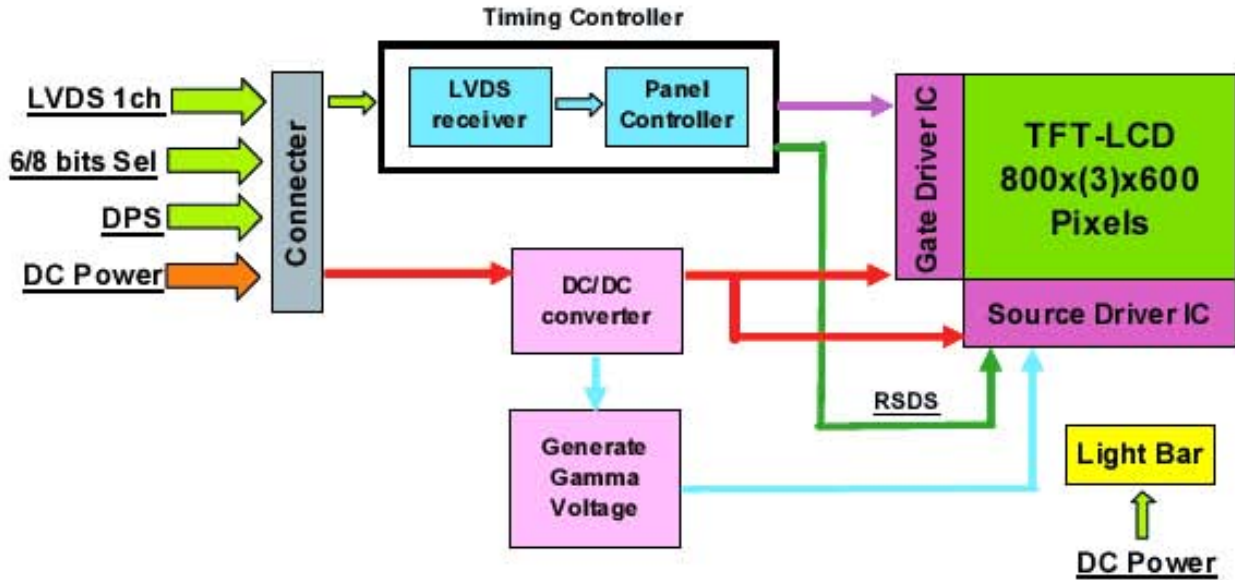
Viewing angle is the measurement of contrast ratio  $\geq 10$ , at the screen center, over a  $180^\circ$  horizontal and  $180^\circ$  vertical range (off-normal viewing angles). The  $180^\circ$  viewing angle range is broken down as below:  $90^\circ$  ( $\theta$ ) horizontal left and right, and  $90^\circ$  ( $\Phi$ ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop the desired measurement viewing angle.





## 3. Functional Block Diagram

The following diagram shows the functional block of the 10.4 inch color TFT/LCD module:



## 4. Absolute Maximum Ratings

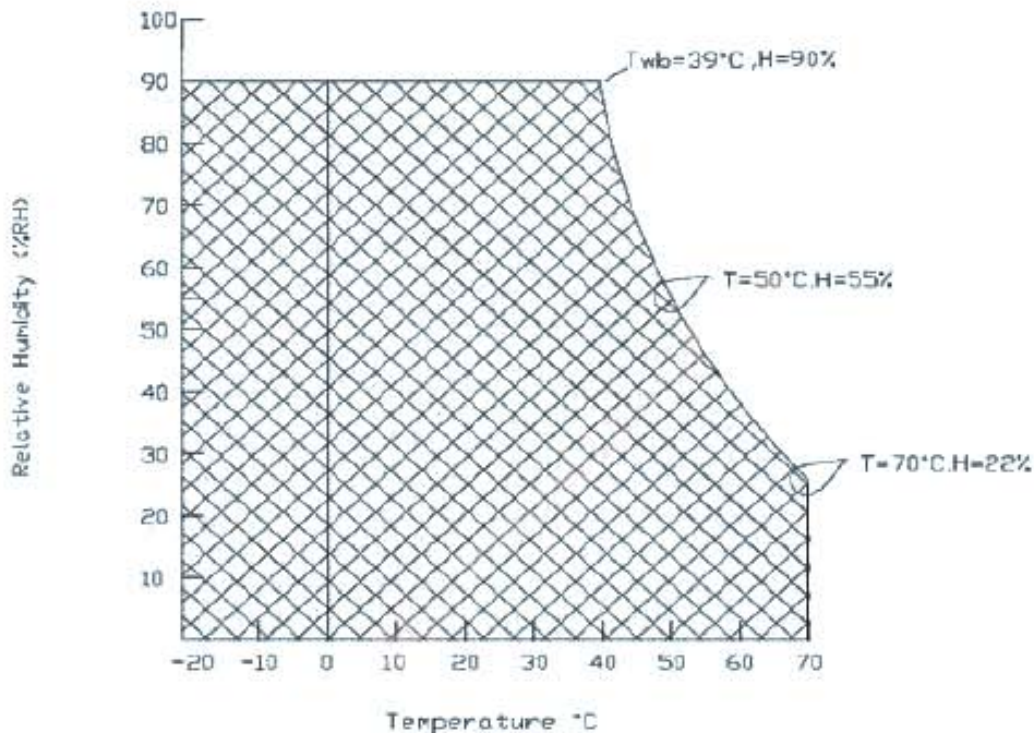
### 4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit
Logic/LCD drive Voltage	Vin	-0.3	+4.0	[Volt]

### 4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit
Operating Temperature	TOP	-20	+70	[°C]
Operation Humidity	HOP	5	90	[%RH]
Storage Temperature	TST	-20	+70	[°C]
Storage Humidity	HST	5	90	[%RH]

Note: Maximum Wet-Bulb should be 39°C and no condensation.



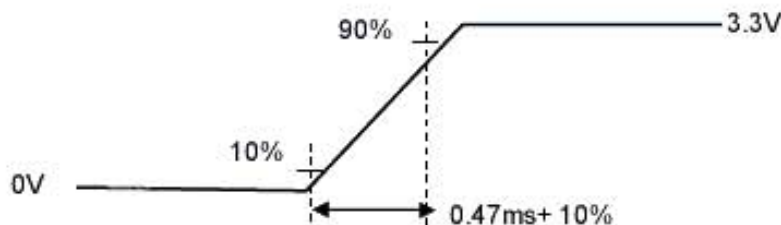
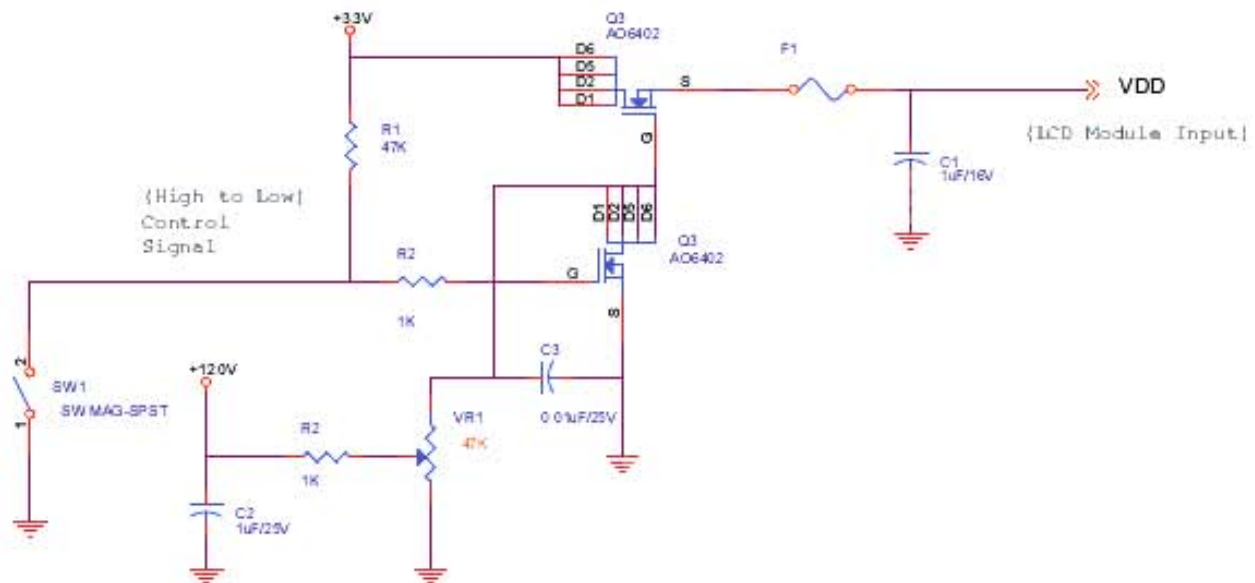
## 5. Electrical Characteristics

### 5.1 TFT LCD Module

#### 5.1.1 Power Specification

Symbol	Parameter	Min	Typ	Max	Units	Remark
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
IDD	VDD Current	-	320	-	[mA]	All Black Pattern (VDD=3.3V, at 60Hz)
Irush	LCD Inrush Current	-	-	1.5	[A]	Note 1
PDD	VDD Power	-	1.06	-	[Watt]	All Black Pattern (VDD=3.3V, at 60Hz)
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	All Black Pattern (VDD=3.3V, at 60Hz)

Note 1: Measurement condition:



VDD rising time

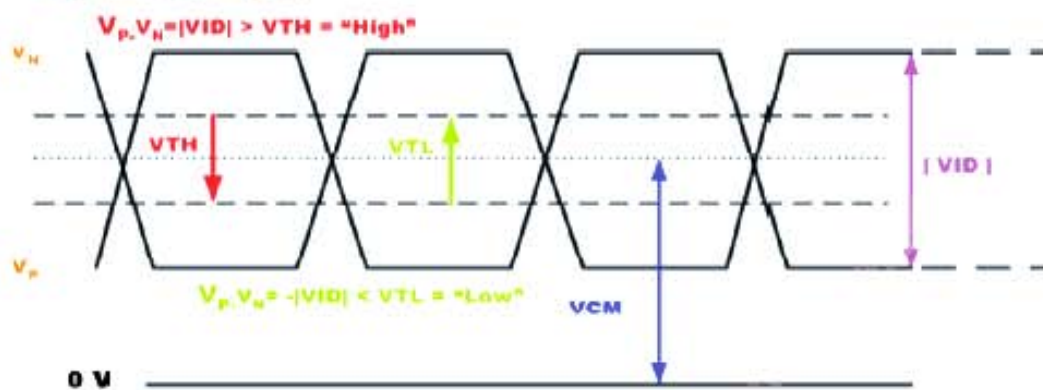
## 5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.

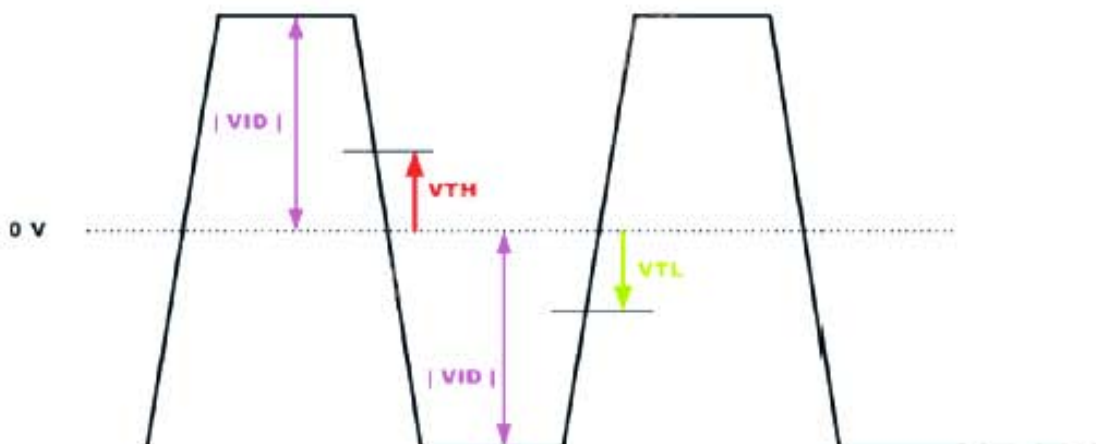
Symbol	Item	Min.	Typ.	Max.	Unit	Remark
VTH	Differential Input High Threshold	-	-	100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	100	-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage	100	400	600	[mV]	
VICM	Differential Input Common Mode Voltage	1.125	1.25	1.375	[V]	VTH/VTL=+-100mV

Note: LVDS Signal Waveform.

### Single-end Signal



### Differential Signal





## 5.2 Backlight Unit

### 5.2.1 Parameter guideline for LED

Following characteristics are measured under a stable condition using an inverter at 25 °C (Room Temperature):

Symbol	Parameter	Min.	Typ.	Max.	Unit	Remark
VCC	Input Voltage	10.8	12	12.6	[Volt]	
I <sub>VCC</sub>	Input Current	-	0.12	-	[A]	100% Blightness
P <sub>VCC</sub>	Power Consumption	-	1.44	-	[Watt]	100% Blightness
F <sub>PWM</sub>	Dimming Frequency	200	-	10K	[Hz]	PWM Dimming
Dimming	Swing Voltage	3	3.3	5.5	[Volt]	
	Dimming duty cycle	5	-	100	%	
Dimming	Dimming Voltage	0.6		3	[Volt]	Analoge Dimming
	Dimming Range	30		100	%	
I <sub>F</sub>	LED Forward Current	-	25	-	[mA]	Ta = 25°C
V <sub>F</sub>	LED Forward Voltage	-	26	29.2	[Volt]	I <sub>F</sub> = 25mA, Ta = 25°C
P <sub>LED</sub>	LED Power Consumption	-	1.92	-	[Watt]	I <sub>F</sub> = 25mA, Ta = 25°C LED total Power
Operation Life		25,000	30,000	-	Hrs	Ta= 60°C RH<60% I <sub>F</sub> =25mA T <sub>j</sub> <70 °C

Note 1: Ta means ambient temperature of TFT-LCD module.

Note 2: VCC, I<sub>VCC</sub>, I<sub>rush LED</sub>, P<sub>VCC</sub> are defined for LED backlight.(100% duty of PWM dimming)

Note 3: I<sub>F</sub>, V<sub>F</sub> are defined for one channel LED. There are three LED channel in back light unit.

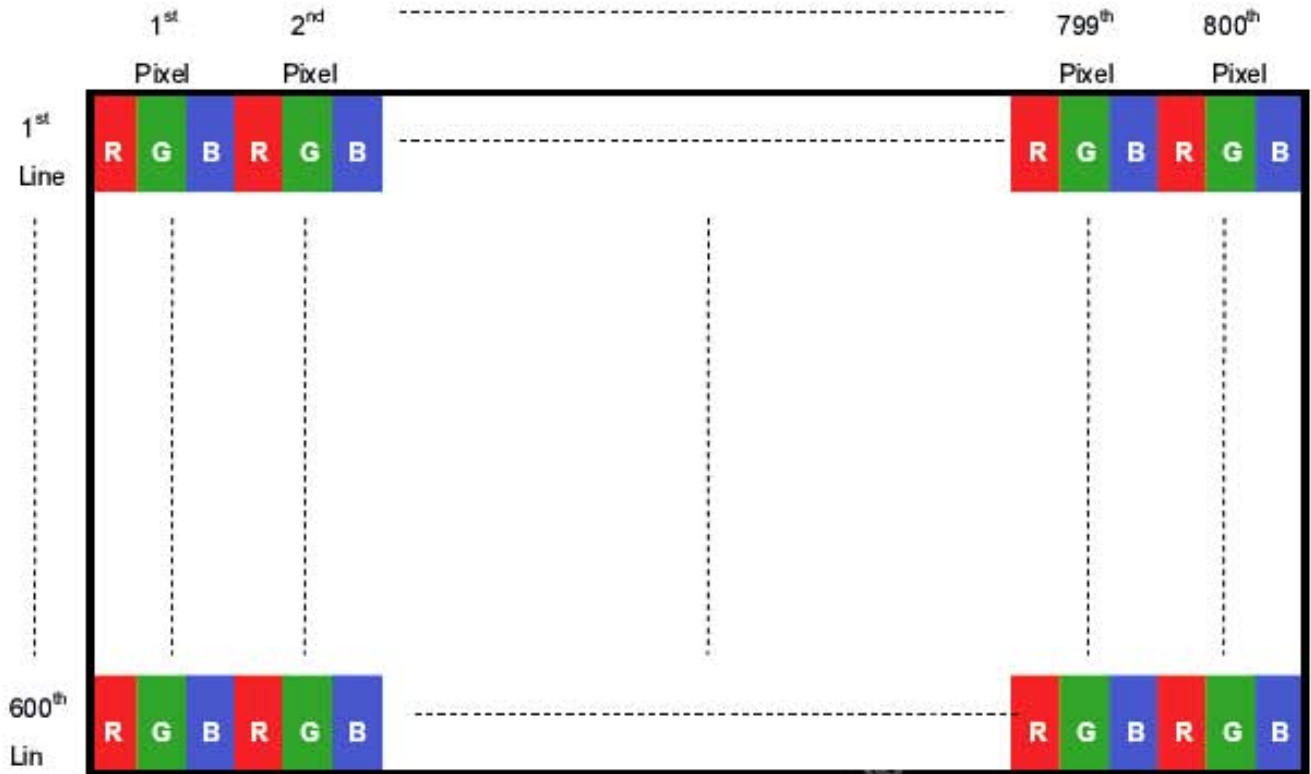
Note 4: If G104SN03 V5 module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

Note 5: Operating life means brightness goes down to 50% initial brightness. Minimum operating life time is estimated data.

## 6. Signal Characteristic

### 6.1 Pixel Format Image

Following figure shows the relationship between input signal and LCD pixel format.



### 6.2 Scanning Direction

The following figures show the image seen from the front view. The arrow indicates the direction of scan.

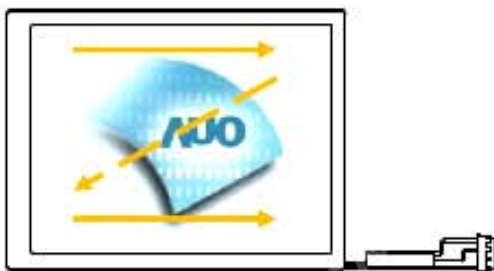


Fig. 1 Normal scan (Pin4, DPS = Low or NC)



Fig. 2 Reverse scan (Pin4, DPS = High)

## 6.3 Signal Description

The module uses a LVDS receiver embedded in AUO's ASIC. LVDS is a differential signal technology for LCD interface and a high-speed data transfer device.

### (1) Input signal interface

Pin no	Symbol	Function	Etc.
1	V <sub>DD</sub>	+3.3 V power supply	
2	V <sub>DD</sub>	+3.3 V power supply	
3	GND	Ground	
4	DPS	Reverse Scan Function [H: Enable; L/NC:Disable]	
5	RxIN0-	LVDS receiver signal channel 0	
6	RxIN0+	LVDS Differential Data Input (R0, R1, R2, R3, R4, R5, G0)	
7	GND	Ground	
8	RxIN1-	LVDS receiver signal channel 1	
9	RxIN1+	LVDS Differential Data Input (G1, G2, G3, G4, G5, B0, B1)	
10	GND	Ground	
11	RxIN2-	LVDS receiver signal channel 2	
12	RxIN2+	LVDS Differential Data Input (B2, B3, B4, B5, HS, VS, DE)	
13	GND	Ground	
14	CKIN-	LVDS receiver signal clock	
15	CKIN+		
16	GND	Ground	
17	RxIN3-	LVDS receiver signal channel 3, NC for 6 bit LVDS Input	
18	RxIN3+	LVDS Differential Data Input (R6, R7, G6, G7, B6, B7, RSV)	
19	Reserved	Reserved for AUO internal test. Please treat it as NC.	
20	SEL68	6/8 bits LVDS input setting [H: 8 bits; L/NC:6 bits]	

Note 1: Input Signals shall be in low status when VDD is off.

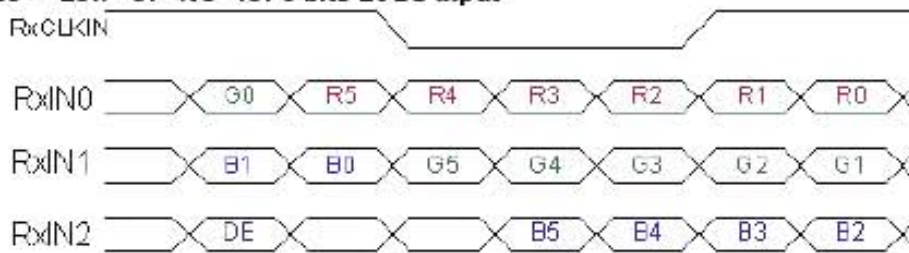
Note 2: High stands for "3.3V", Low stands for "0V", NC means "No Connection".

Note 3: RSV means "Reserved".

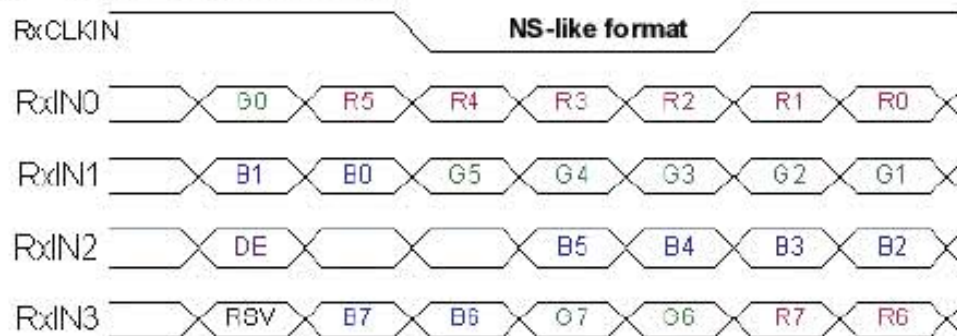


## 6.4 The Input Data Format

### SEL68 = "Low" or "NC" for 6 bits LVDS Input



### SEL68 = "High" for 8 bits LVDS Input



**Note1:** Please follow PSWG.

**Note2:** R/G/B data 7:MSB, R/G/B data 0:LSB

Signal Name	Description	Remark
R7 R6 R5 R4 R3 R2 R1 R0	Red Data 7 Red Data 6 Red Data 5 Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0	Red-pixel Data  For 8Bits LVDS input MSB: R7 ; LSB: R0  For 6Bits LVDS input MSB: R5 ; LSB: R0
G7 G6 G5 G4 G3 G2 G1 G0	Green Data 7 Green Data 6 Green Data 5 Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0	Green-pixel Data  For 8Bits LVDS input MSB: G7 ; LSB: G0  For 6Bits LVDS input MSB: G5 ; LSB: G0
B7 B6 B5 B4 B3 B2 B1 B0	Blue Data 7 Blue Data 6 Blue Data 5 Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0	Blue-pixel Data  For 8Bits LVDS input MSB: B7 ; LSB: B0  For 6Bits LVDS input MSB: B5 ; LSB: B0
RxCLKIN	LVDS Data Clock	
DE	Data Enable Signal	When the signal is high, the pixel data shall be valid to be displayed.

Note: Output signals from any system shall be low or Hi-Z state when VDD is off.



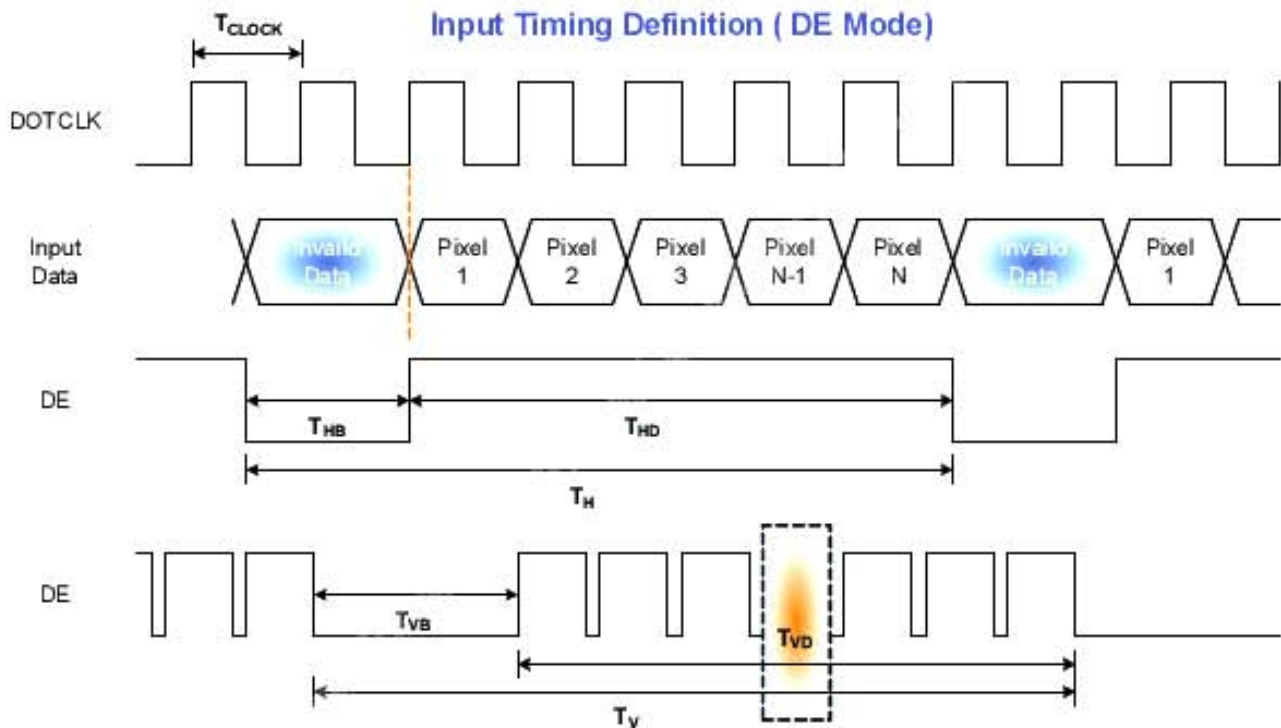
## 6.5 Interface Timing

### 6.5.1 Timing Characteristics

Signal	Symbol	Min.	Typ.	Max.	Unit	
Clock Frequency	$1/T_{\text{Clock}}$	30	40	50	MHz	
Vertical Section	Period	$T_V$	608	628	1024	$T_{\text{Line}}$
	Active	$T_{VD}$	—	600	—	
	Blanking	$T_{VB}$	8	28	424	
Horizontal Section	Period	$T_H$	960	1056	1060	$T_{\text{Clock}}$
	Active	$T_{HD}$	—	800	—	
	Blanking	$T_{HB}$	160	256	260	
Frame Rate	F	50	60	75	Hz	

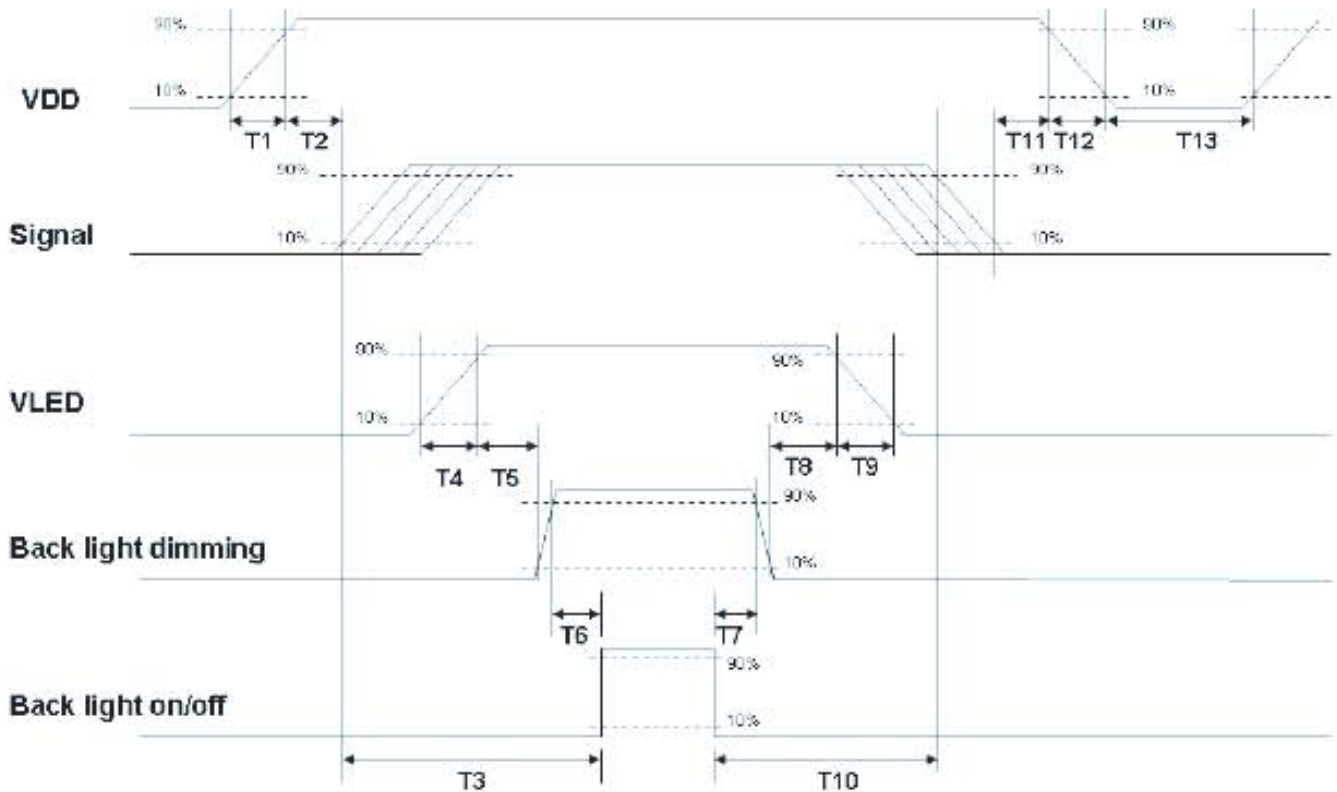
Note : DE mode.

### 6.5.2 Input Timing Diagram



## 6.6 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



**Power ON/OFF sequence timing**

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	[ms]
T2	30	40	50	[ms]
T3	200	--	--	[ms]
T4	0.5	--	10	[ms]
T5	10	-	-	[ms]
T6	10	-	-	[ms]
T7	0	-	-	[ms]
T8	10	-	-	[ms]
T9	--	--	10	[ms]
T10	110	--	--	[ms]
T11	0	16	50	[ms]
T12	-	-	10	[ms]
T13	1000	-	-	[ms]

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

## 7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

### 7.1 TFT LCD Module: LVDS Connector

Connector Name / Designation	Signal Connector
Manufacturer	STM or compatible
Connector Model Number	MSB24013P20HA or compatible
Adaptable Plug	P24013P20 or compatible

Pin No.	Symbol	Pin No.	Symbol
1	VDD	2	VDD
3	GND	4	DPS
5	RxIN0-	6	RxIN0+
7	GND	8	RxIN1-
9	RxIN1+	10	GND
11	RxIN2-	12	RxIN2+
13	GND	14	RxCKIN-
15	RxCKIN+	16	GND
17	RxIN3-	18	RxIN3+
19	RSV	20	SEL68

### 7.2 LED Backlight Unit (CN2): Driver Connector

Connector Name / Designation	Lamp Connector
Manufacturer	Entery
Connector Model Number	3808K-F05N-02R or compatible
Mating Model Number	H208K-P05N-02B or compatible

Pin No.	Symbol	Description
Pin1	VCC	12V input
Pin2	GND	GND
Pin3	On/OFF	5V-ON,0V-OFF
Pin4	Dimming	PWM/Analog
Pin5	NA	

## 7.3 LED Backlight Unit (CN4): Light bar Connector

<b>Connector Name / Designation</b>	<b>Lamp Connector</b>
Manufacturer	Entery or compatible
Connector Model Number	Entery H203K-D04N-02Bor compatible
Mating Model Number	Entery 3800K-F04N-03Ror compatible

Pin #	Symbol	Cable color	Signal Name
1	AN	RED	LED anode
2	CA1	BLACK	LED Cathode 1
3	CA2	WHITE	LED Cathode 2
4	CA3	BLUE	LED Cathode 3





## 8. Reliability Test Criteria

Items	Required Condition	Note
Temperature Humidity Bias	40 °C /90%,300Hr	
High Temperature Operation	70 °C, 300Hr (center point of panel surface)	
Low Temperature Operation	-20 °C, 300Hr	
Hot Storage	70 °C, 300 hours	
Cold Storage	-20 °C, 300 hours	
Thermal Shock Test	-20 °C /30 min ,60 °C /30 min ,100cycles, 40 °C minimum ramp rate	
Hot Start Test	70 °C /1 Hr min. power on/off per 5 minutes, 5 times	
Cold Start Test	-20 °C /1 Hr min. power on/off per 5 minutes, 5 times	
Shock Test (Non-Operating)	50G,20ms,Half-sine wave,(+-X,+-Y,+-Z)	
Vibration Test (Non-Operating)	1.5G, 10~200~10Hz, Sine wave 30mins/axis, 3 direction (X, Y, Z)	
On/off test	On/10 sec, Off/10 sec, 30,000 cycles	
ESD	Contact : ± 8KV/ operation, Class B Air : ± 15KV / operation, Class B	Note 1
EMI	30-230 MHz, limit 40 dBu V/m, 230-1000 MHz, limit 47 dBu V/m	

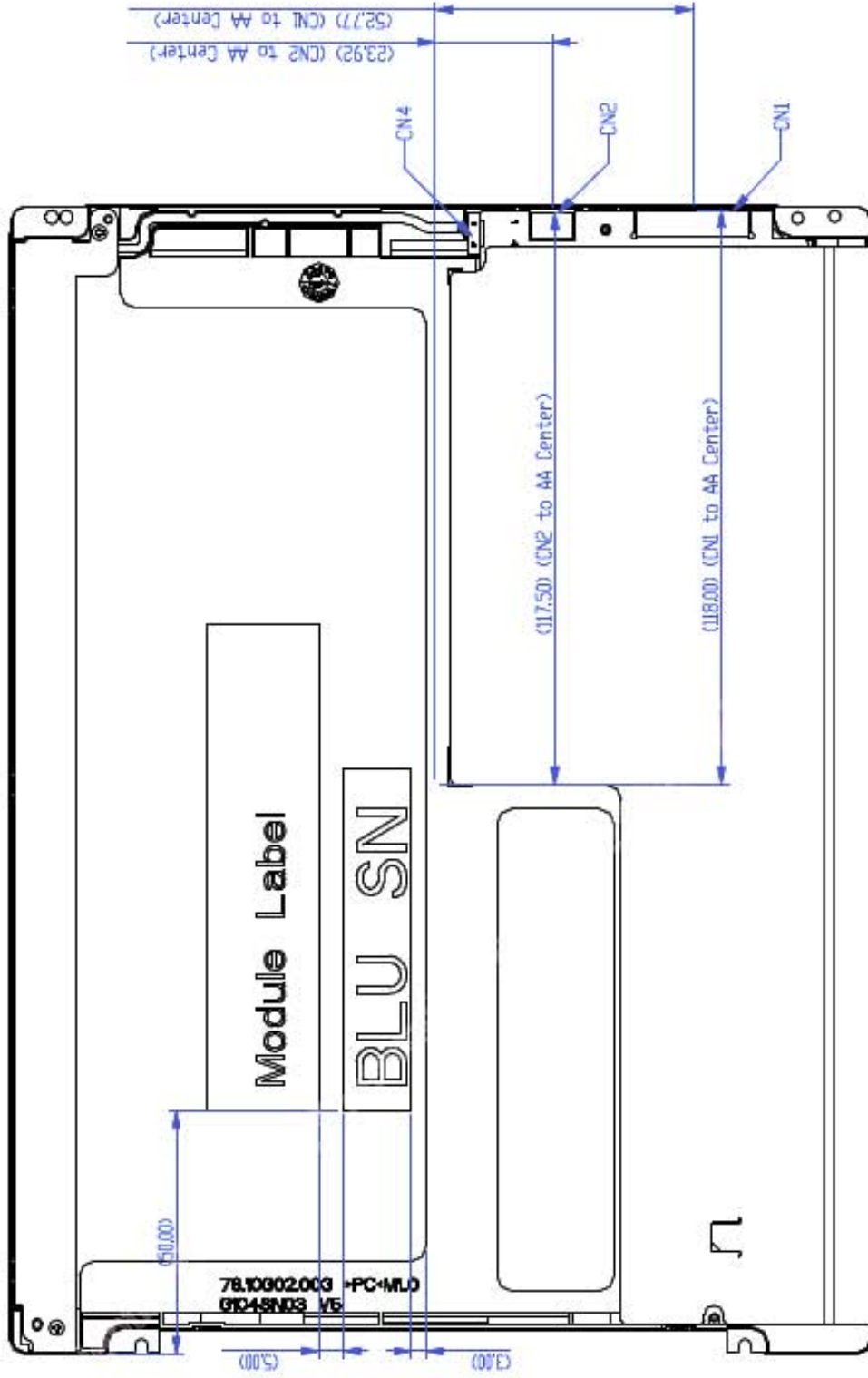
Note1: According to EN61000-4-2 , ESD class B: Some performance degradation allowed. No data lost  
. Self-recoverable. No hardware failures.

Note2:

- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.

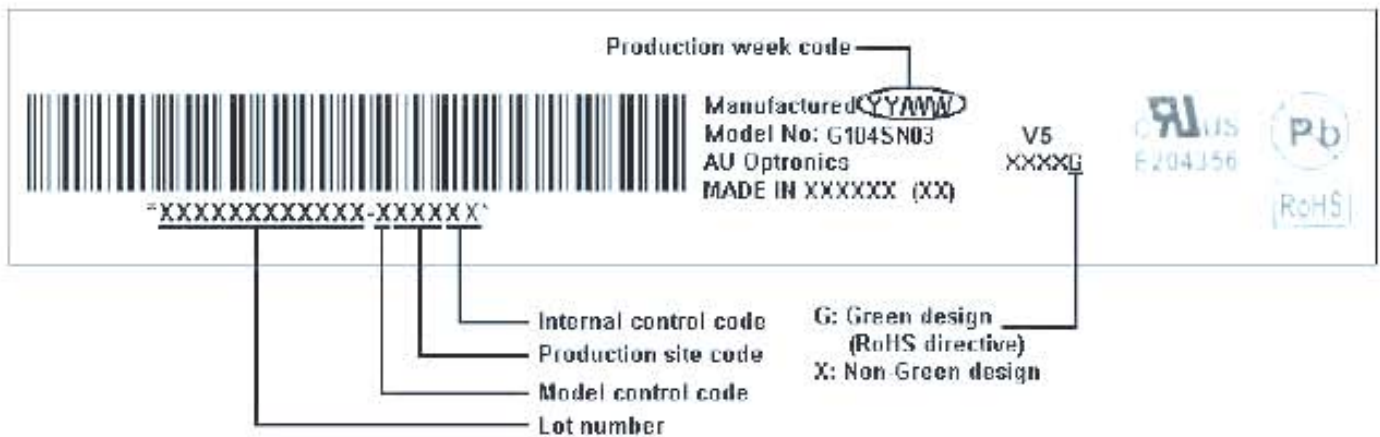


9.2 LCM Outline Dimension (Rear View)

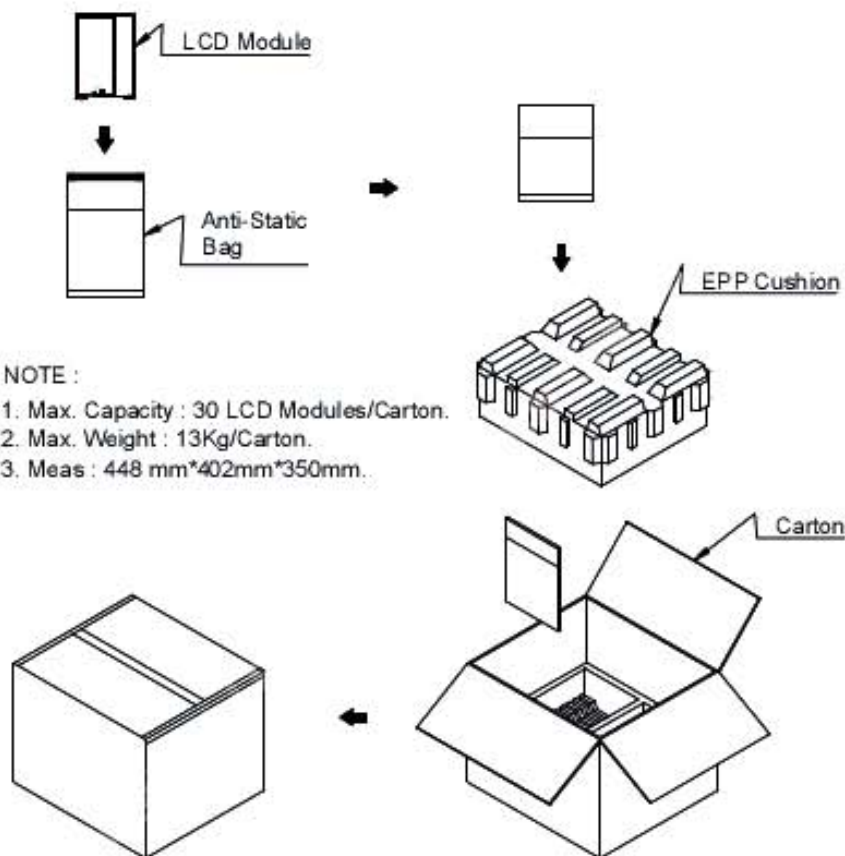


## 10. Label and Packaging

### 10.1 Shipping Label (on the rear side of TFT-LCD display)



### 10.2 Carton Package







## 11 Safety

### 11.1 Sharp Edge Requirements

There will be no sharp edges or corners on the display assembly that could cause injury.

### 11.2 Materials

#### 11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

#### 11.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

### 11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

### 11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 60950-1 second edition

U.S.A. Information Technology Equipment

## AVNET EMBEDDED OFFICES.

### DENMARK

Avnet Embedded  
Avnet Nortec A/S  
Ellekær 9  
2730 Herlev  
Phone: +45 3678 6250  
Fax: +45 3678 6255  
denmark@avnet-embedded.eu

### FINLAND

Avnet Embedded  
Avnet Nortec Oy  
Pihatörmä 1 B  
02240 Espoo  
Phone: +358 20 749 9 260  
Fax: +358 20 749 9 280  
finland@avnet-embedded.eu

### FRANCE

Avnet Embedded  
Avnet EMG France SA  
Parc Club du Moulin à Vent, Bât 10  
33, rue du Dr Georges Lévy  
69693 Vénissieux Cedex  
Phone: +33 4 78 77 13 92  
Fax: +33 4 78 77 13 97  
bron@avnet-embedded.eu

Avnet Embedded  
Avnet EMG France SA  
14 avenue Carnot  
91349 Massy Cedex  
Phone: +33 1 64 47 29 29  
Fax: +33 1 64 47 99 99  
paris@avnet-embedded.eu

Avnet Embedded  
Avnet EMG France SA  
Les Peupliers II  
35 avenue des Peupliers  
35510 Cesson-Sévigné  
Phone: + 33 2 99 77 37 02  
Fax: + 33 2 99 77 37 01  
rennes@avnet-embedded.eu

### GERMANY (AUSTRIA, CZECH REPUBLIC, HUNGARY, POLAND, SWITZERLAND)

Avnet Embedded  
Avnet EMG GmbH  
Gruber Straße 60c  
85586 Poing  
Phone: +49 8121 775 500  
Fax: +49 8121 775 550  
poing@avnet-embedded.eu

Avnet Embedded  
Avnet EMG GmbH  
Lötscher Weg 66  
41334 Nettetal  
Phone: +49 8121 775 500  
Fax: +49 8121 775 550  
nettetal@avnet-embedded.eu

### ITALY (PORTUGAL, SPAIN)

Avnet Embedded  
Avnet EMG Italy SRL  
Via Manzoni, 44  
20095 Cusano Milanino  
Phone: +39 02 660 92 1  
Fax: +39 02 660 92 498  
milano@avnet-embedded.eu

### NETHERLANDS (BELGIUM, LUXEMBOURG)

Avnet Embedded  
Avnet B.V.  
Takkebijsters 2  
4817 BL Breda  
Phone: +31 76 5722400  
Fax: +31 76 5722404  
benelux@avnet-embedded.eu

### SWEDEN (NORWAY)

Avnet Embedded  
Avnet Nortec AB  
Esplanaden 3 D  
172 67 Sundbyberg  
Phone: +46 8 564 725 50  
Fax: +46 8 760 01 10  
sweden@avnet-embedded.eu

### UNITED KINGDOM (IRELAND)

Avnet Embedded  
Avnet EMG Ltd.  
Pilgrims Court, 15/17 West Street  
Reigate, Surrey, RH2 9BL  
Phone: +44 1737 227800  
Fax: +44 1737 244698  
uk@avnet-embedded.eu

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